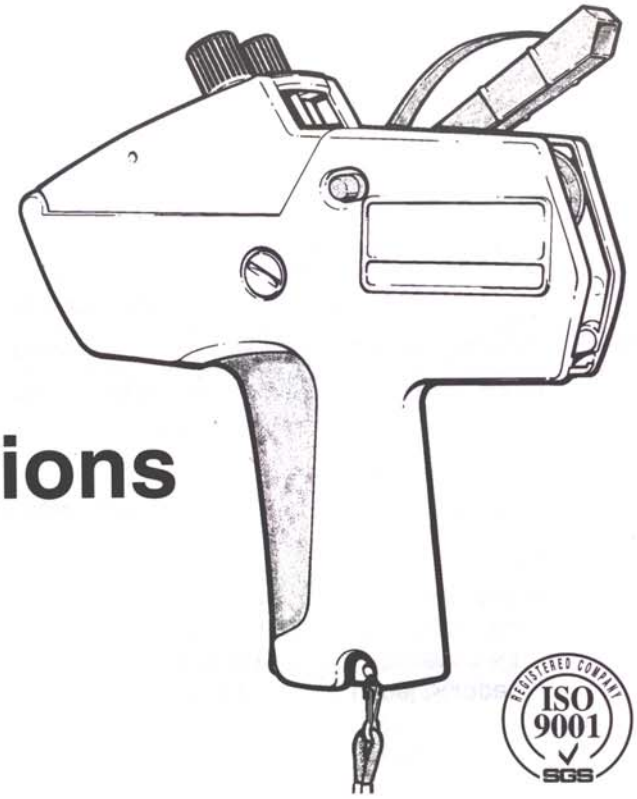
PAXAR

Monarch®
1115® Labeler



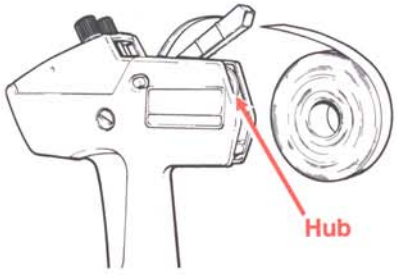
Operating Instructions

©2003 Paxar Americas, Inc. All rights reserved.
Printed in the USA

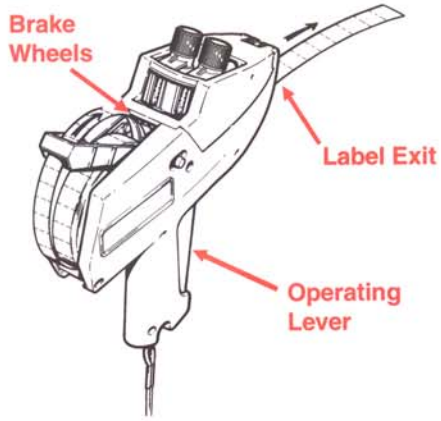
LOADING LABELS & SETTING PRINT BANDS

LOADING LABELS

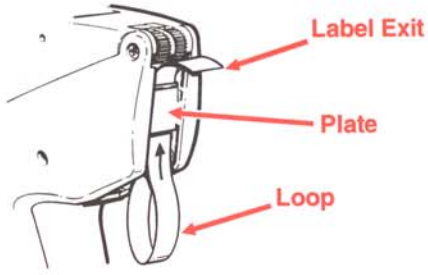
1 Slide label roll between hubs. Discard first fourteen labels and backing paper.



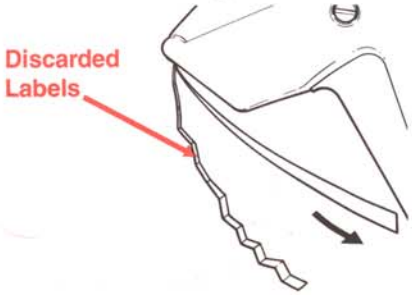
2 Squeeze operating lever and feed label strip over spring and under brake wheels until about twelve labels come out.



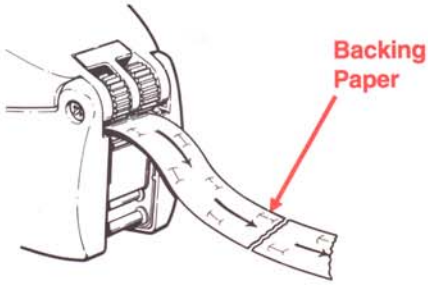
3 Feed label strip up under plate until two labels come out. Rewind label roll until loop is removed.



4 Pull backing paper to the end of the operating lever, separating labels from backing paper.



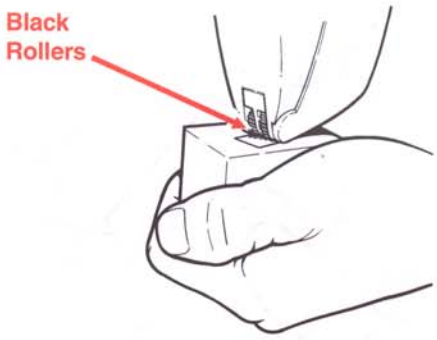
5 Tear backing paper evenly between cuts, close to the end of the strip as shown.



OPERATION

1 Squeeze and release operating lever.

3 Pull labeler to apply label. (Gentle wiping motion.)

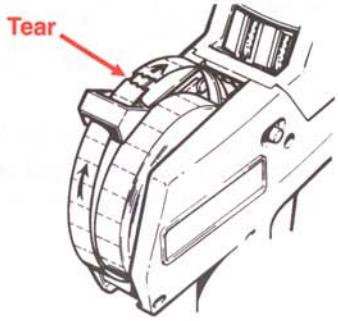


2 Place black rollers on item to be labeled.

DO NOT POUND labeler when applying labels.

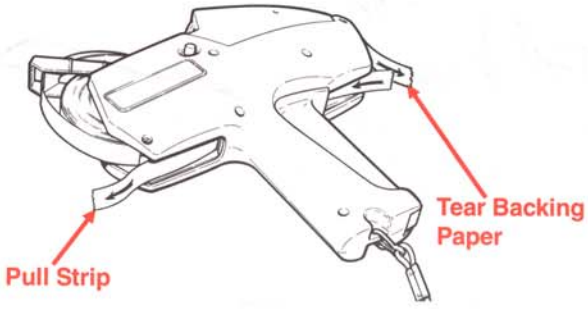
REMOVING SUPPLIES

1 Tear label strip at label roll as shown and pull label roll from between hubs.



2 Tear backing paper strip. Pull label strip from labeler.

3 Squeeze and release operating lever until backing paper is free to be pulled out.



MAINTENANCE

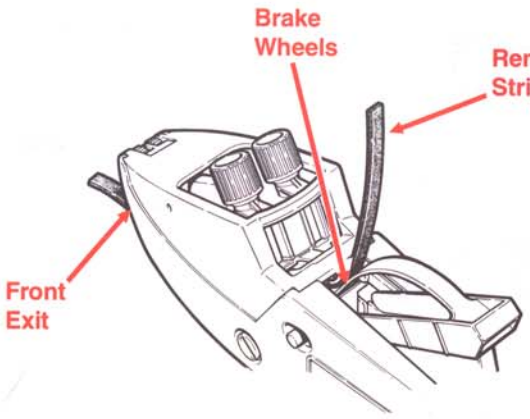
1 With label roll removed, check label track and backing paper track for stray labels.

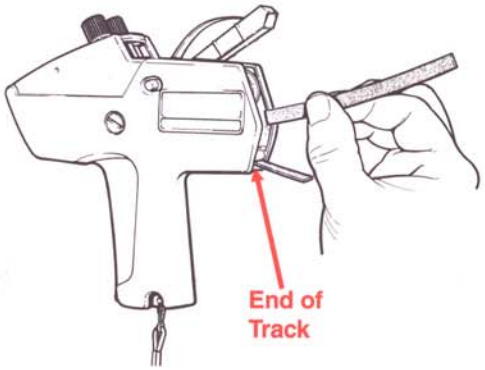
2 Clear label track by squeezing operating lever and feeding label removal strip under brake wheels and out front of labeler.

3 To clear backing paper track:

a. Insert label removal strip in end of track to loosen stray labels.

b. Insert label removal strip as shown, using corner to remove stray labels.

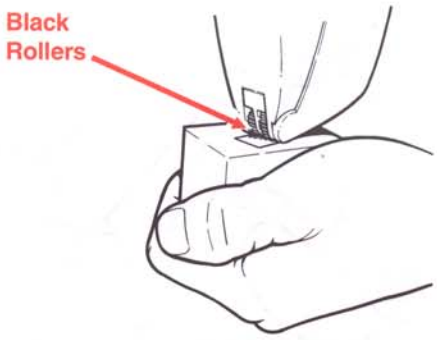




OPERATION

1 Squeeze and release operating lever.

3 Pull labeler to apply label. (Gentle wiping motion.)

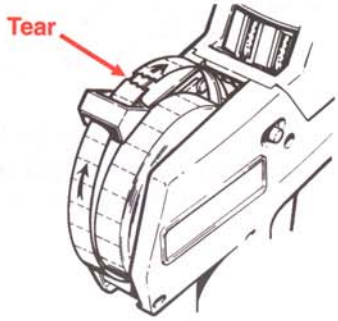


2 Place black rollers on item to be labeled.

DO NOT POUND labeler when applying labels.

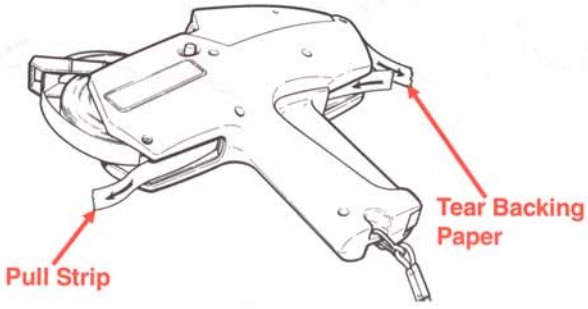
REMOVING SUPPLIES

1 Tear label strip at label roll as shown and pull label roll from between hubs.



2 Tear backing paper strip. Pull label strip from labeler.

3 Squeeze and release operating lever until backing paper is free to be pulled out.



MAINTENANCE

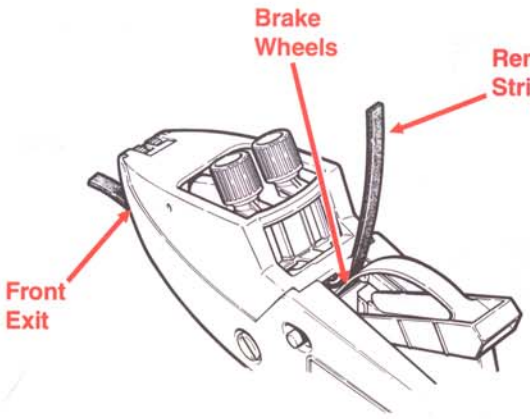
1 With label roll removed, check label track and backing paper track for stray labels.

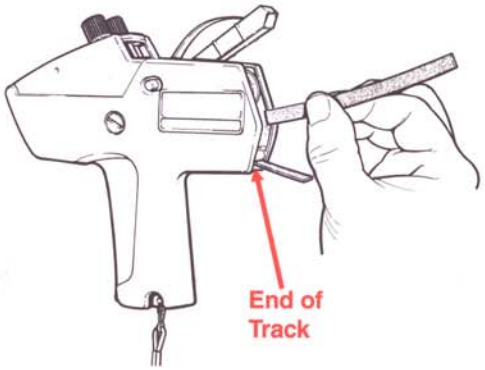
2 Clear label track by squeezing operating lever and feeding label removal strip under brake wheels and out front of labeler.

3 To clear backing paper track:

a. Insert label removal strip in end of track to loosen stray labels.

b. Insert label removal strip as shown, using corner to remove stray labels.

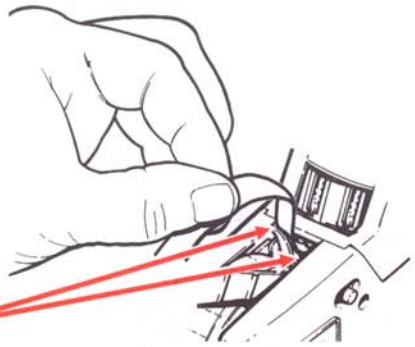




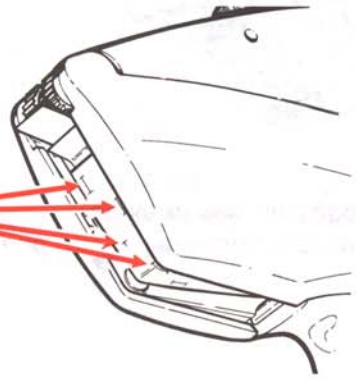
LUBRICATION

If adhesive buildup occurs, lubricate as shown with labels loaded.

Monarch lubricant 086989 or 116121 is recommended.



Lubricate:
One drop each side of label chute between spring and backing paper.



Lubricate:
One drop each spot on backing paper (total of four drops). Spread with finger.

DO NOT OVER LUBRICATE!

PRINT ADJUSTMENT

1 Print location is correct when extreme right-hand and left-hand characters are located as shown.

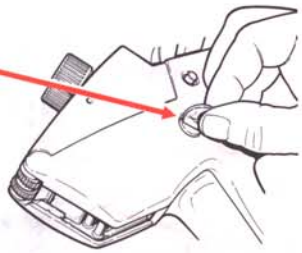
Approx. 1/16 inch (1.6 mm)



Approx. 1/16 inch (1.6 mm)

2 Place small coin in feedwheel button slot.

Feedwheel Button Slot



3 Push feedwheel button IN COMPLETELY and turn slightly clockwise if print is too far left or slightly counterclockwise if print is too far right. Adjustment made without completely depressing button are temporary.

4 Repeat steps 2 and 3 until print is correctly located.

TROUBLESHOOTING

Trouble	Remedy
Characters not printing. Bands not inked.	Check ink roll per **Inking** instructions.
Labels feed slowly or hesitantly.	Follow **Lubrication** and **Maintenance** Instructions.
Labels will not feed.	Reload per instructions. Use correct supplies.
	Follow **Maintenance** instructions.
Print incorrectly located.	Follow **Print Adjustment** instructions.
Printing smeared or distorted.	Print several labels (15 to 25) to use up excess ink.
Printing too light.	Squeeze operating lever harder during operation.
	Install new ink roll per **Inking** instructions.

ACCESSORIES & SUPPLIES

HB-10	Holster (Vinyl)
089768	Label Removal Strip
PRY-1	Label Scraper
116121	Lubrication Kit
089688-05	Purple Ink Roll
086989	Silicone Lubricant (1/2 oz.) (15 ml.)

One Year Limited Warranty

THIS LIMITED WARRANTY IS IN LIEU OF AND EXCLUDES ALL OTHER WARRANTIES OR REPRESENTATIONS EXPRESSED OR IMPLIED, INCLUDING MERCHANTIBILITY OR FITNESS FOR BUYER'S PURPOSES. THERE IS NO WARRANTY WHICH EXTENDS BEYOND THE LIMITED WARRANTY.

This machine is warranted to be free from defects in materials and workmanship for a period of one (1) year from the date of shipment to the purchaser. Paxar further warrants the satisfactory operation of this machine during the warranty period, unless the machine is damaged by accident, abuse or violence, or the purchaser uses other than the standard supplies furnished by or meeting the specifications of Paxar, or the machine is operated or maintained contrary to instructions provided by Paxar.

This warranty applies only to the U.S.A.